

PRODUCT DATA SHEET

Lubrall DrawMaster-218
(High Viscosity Deep Drawing oil)

Lubrall's DrawMaster-218 is a high viscosity drawing lubricant specially formulated for metal forming processes such as deep drawing and stamping. It is designed to provide excellent lubrication properties while maintaining a high viscosity for better adherence to the metal surface.

Advantages:

Key features of Lubrall DrawMaster-218 include:

- 1) **High Viscosity:** DrawMaster-218 has a high viscosity, which allows it to cling to the metal surface and provide long-lasting lubrication during the forming process.
- 2) **EP Additive:** The lubricant is enhanced with EP (extreme pressure) additives, which help reduce friction and wear between the metal and the forming tool, especially under high pressure conditions.
- 3) **Easy Water Washing Properties:** Despite its high viscosity, DrawMaster-218 is designed to be easily washed off with water after the forming process. This helps in quick and efficient cleaning of the formed parts.
- 4) **Corrosion Protection:** DrawMaster-218 contains additives that provide corrosion protection, helping to prolong the life of the metal workpiece and tooling.
- 5) **Environmentally Friendly:** Like other Lubrall products, DrawMaster-218 is formulated with environmentally friendly ingredients, making it safe to use and dispose of. Overall, Lubrall's DrawMaster-218 high viscosity drawing lubricant offers excellent EP properties for enhanced performance under high pressure conditions, along with easy water-washing properties for efficient cleaning after the forming process.

Specification

1	Colour	Brown
2	Density @29	1.12-1.18
3	Viscosity	220-230 Cst
4	Flash Point	>200⁰ C
5	Corrosion Test	Still – Nill Aluminium -Nill
6	EP addtive	Added
7	Easter	Present
8	Sulphar	Present

Packing: - 210 Liter drum.

NON-WARRANTY: The information in this bulletin is based on our experience and tests which we believe to be reliable, but offer no guarantee and accept no responsibility for operations not under our direct control.

"FOR ANY COMPLAINTS CALL on: +91 9763686372 WITH DETAILS OF BATCH NO."



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